

Work Order ID 131207***131207***

Page 1

Monday, March 30, 2015 1:01:26 PM

Item ID: D5066-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Placard (Load Limit)

Start Date: 4/10/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: CL Date: 15/03/30 Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5066	D								

100

0.00

100

Purchasing

Memo

0.00

Purchasing

ISSUE PO : 27945
TO: RED BARN
MANUFACTURE AS PER DWG
C OF C IS REQUIREDCL 15/03/30 10

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

10X SP/505-20

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

(10)DAG
38
9-89

MAY 27 2015

Work Order ID 131207

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131207

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Item ID: D5066-5

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Placard (Load Limit)

Start Date: 4/10/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: SLISA

0.00

130

Packaging

Memo

0.00

Packaging

to
27
MAY 28 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ MAY 28 2015

MLJ MAY 28 2015

Picklist Print

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Page 1

Work Order ID: 131207

131207

Parent Item: D5066-5

D5066-5

Parent Item Name: Placard (Load Limit)

Start Date: 4/10/2015

Required Date: 4/10/2015

Start Qty: 10.00

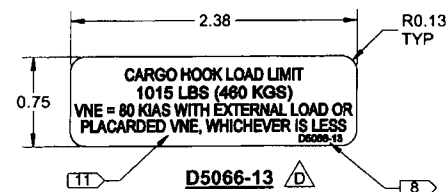
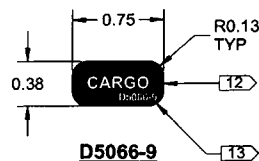
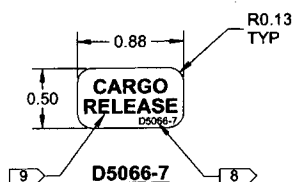
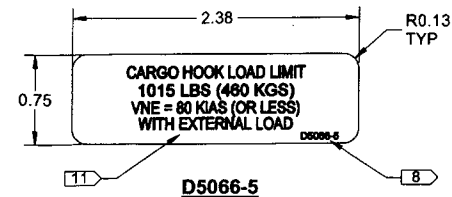
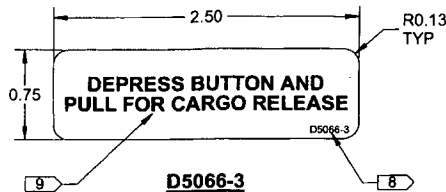
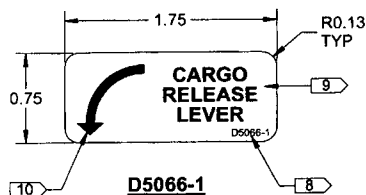
Required Qty: 10.00

Comments: IPP REV:A 14.11.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5066-5P		Purchased		No			Each	0.0000		10			
D5066-5P									**				
Cargo Hook Placards													

10x 5015-05-20

C215/03/30
W/O. 131207



RELEASED
2015 MAR 26
A.P. ECU 15-554

NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01lbs
- 8) 6 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 12 PT ARIAL BOLD FONT, RED TEXT ON WHITE BACKGROUND
- 10) SOLID RED ARROW ON WHITE BACKGROUND
- 11) 10 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 10 PT ARIAL BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 6 PT ARIAL FONT, WHITE TEXT ON BLACK BACKGROUND

D	ADDED D5066-13	AK	15.03.02
C	REVISED D5066-5, REVISED NOTE 11	DW	15.02.12
B	REMOVED D5066-11, REVISED MAX LOAD (ZNC1-1)	ML	14.08.03
A	NEW ISSUE	ML	14.02.18
REV.	DESCRIPTION		BY DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	JLM	D5066	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CARGO HOOK PLACARDS	NTS
DATE	15.03.02	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27945

Purchase Order Date 3/30/2015

PO Print Date 3/30/2015

Page Number 1 of 2

Order From :

RED BARN MACHINE INC.
190 S DANEBO AVE.
EUGENE, OR 97402
USA

VU-RED001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

541-344-9953

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
2	D5066-3P AS PER DWG D5066 REV. D B131206	Cargo Hook Placards	5/25/2015 Yes 5/25/2015	FN	10.00 Each	\$25.00	\$250.00
						Line Total:	\$250.00
3	D5066-5P AS PER DWG D5066 REV. D B131207	Cargo Hook Placards	5/25/2015 Yes 5/25/2015	FN	10.00 Each	\$25.00	\$250.00
						Line Total:	\$250.00
4	D5066-7P AS PER DWG D5066 REV. D B131208	Cargo Hook Placards	5/25/2015 Yes 5/25/2015	FN	10.00 Each	\$25.00	\$250.00

Note:

3/30/2015



Pack Slip: 18300
18300

Packing Slip

Page: 1 of 1

Ship To:

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A 1K7
CANADA

Phone: 800-556-4166
Fax: 714-755-2995

Sold To: CHANTAL LAVOIE
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ONTARIO K6A 1K7
CANADA

Phone: 800-556-4166
Fax: 613-632-4443
dkennedy@dartaero.com

Ship Date: 5/18/2015

Ship Via: FEDEX P1 COLLECT

F.O.B.: EUGENE, OR

Order: 16270

PO: 27945

Salesperson: ERIC BACON

FEDEX OVERNIGHT COLLECT

PO	Line	Planned Qty	Shipped Qty	Part Number/Description	Rev
	10.00		10.00 <i>KB</i> ✓	D5066-3P CARGO HOOK PLACARDS	
	10.00		10.00 <i>KB</i> ✓	D5066-5P CARGO HOOK PLACARDS	
	10.00		10.00 <i>KB</i> ✓	D5066-7P CARGO HOOK PLACARDS	
	10.00		10.00 <i>KB</i> ✓	D5066-9P CARGO HOOK PLACARDS	

8015-05-20

Dart Aerospace hereby certifies that all materials used in the manufacturing of our tools are new and meets all specifications called out in all applicable blueprints and drawings. All standard machining and manufacturing procedures are strictly followed.

Signed

PackSlip:8.03:01

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Eugene, OR, USA 97402
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Mission
Ready.